

DESCRIPTION	QUANTITY INCLUDED
CROSSBAR	1
SIDE POSTS	2
BACK-BOTTOM BAR KIT (3 pieces + hardware)	1
CROSSBAR BRACKETS	2
CROSSBAR BOLTS (3/4" Button Head Allen Bolt)	4
WASHERS	4
ANCHOR NAILS	4
NET CLIPS	1 SET

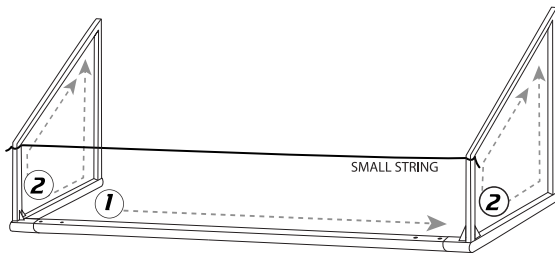
Attention! Read all instructions prior to assembly.
 Three or more people required.
 Questions? M-F 8:30am-5pm 1-888-887-2867



CONNECT THE SIDE POSTS

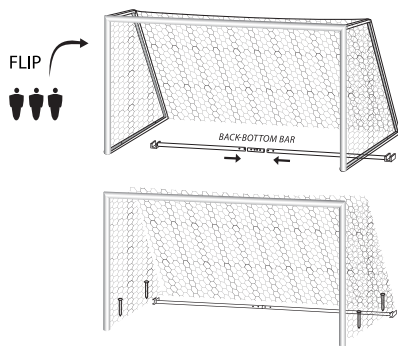
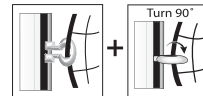
Insert crossbar bracket into crossbar and slide into side post. Use anti-rust lubricant on bolts and washers then tighten.

NOTE: Do not overtighten or damage may occur.



ATTACH NET

NOTE: Make sure to stretch the net evenly and use all clips provided.



ATTACH BACK-BOTTOM BAR

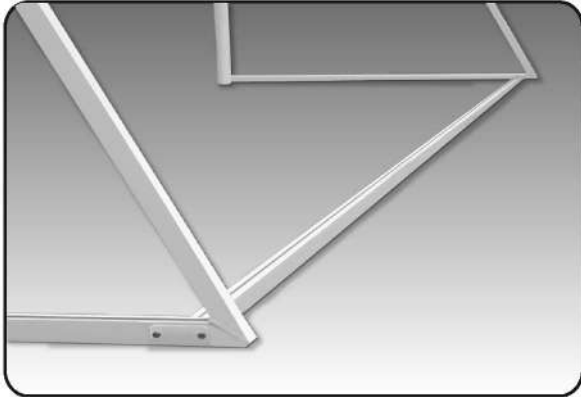
Connect back bottom-bar and slide under goal. Attach to goal with hardware. Attach net.

NOTE: For 4'x6' goal, back-bottom bar is a single piece and does not require additional assembly.

ANCHOR

! SAFETY INSTRUCTIONS

Check for structural integrity and proper connecting hardware before every use. Replace damage or missing parts or fasteners immediately. Securely anchor or counterweight movable goals at ALL times. Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come into contact with the goal on the safe handling of and potential dangers associated with movable soccer goals. Always exercise extreme caution when moving goals and allow adequate manpower to move goal of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel. NEVER allow anyone to climb on the net or goal framework. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area. Remove nets when goals are not in use. Most of the tipover injuries occurred when goals were unattended. Anchor or chain one goal to another, to itself in a folded down position, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goal in a place where children cannot have access to them. Fully disassemble goals for seasonal storage.



PARTS INCLUDED:

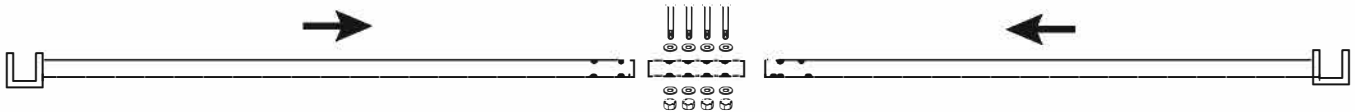
Back-Bottom Bar End	2
Center Connector	1
Bolts	8
Washers	16
Nuts	8
Wrench	1
Allen Wrench	1
Net-clips	1 SET

ASSEMBLY:

1. CONNECT BACK-BOTTOM BAR (BBB)

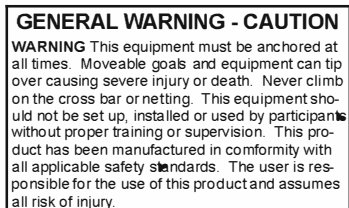
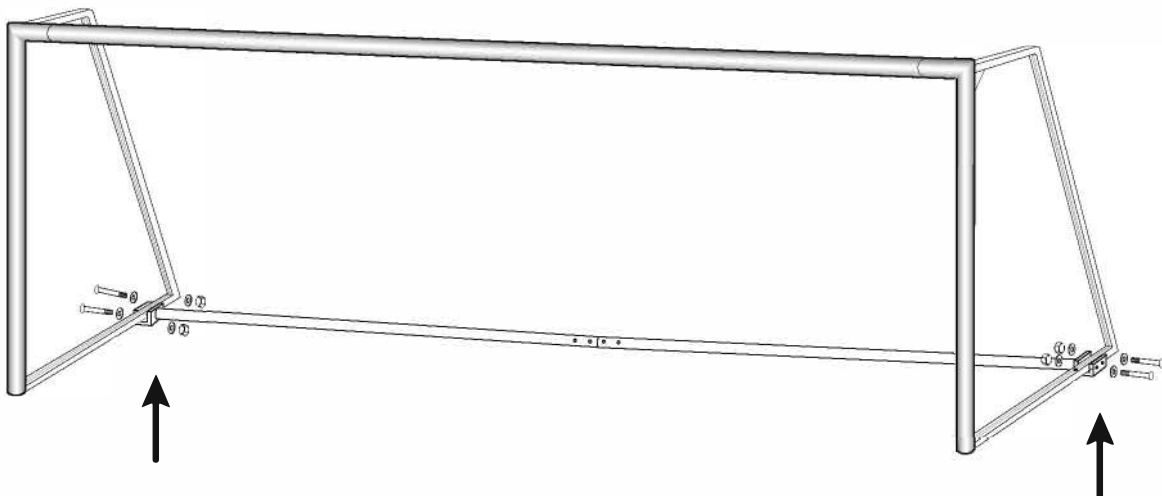
Insert center connector into one end of BBB. Insert in order: bolt, washer, BBB, center connector, washer, and nut. Fasten nuts with wrench and allen wrench. Insert other end of BBB and repeat.

NOTE: For 4'x6' goal, back-bottom bar (SA-GCPB06) is a single piece and does not require additional assembly.



2. ATTACH BBB TO GOAL

Line up holes and insert in order from outside to inside: bolt, washer, goal, washer, and nut. Repeat on other end.

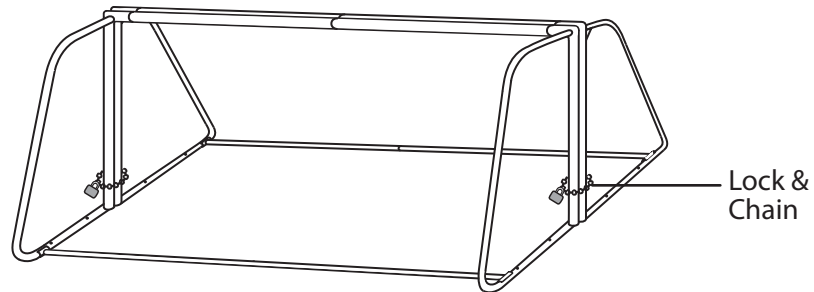


Goal tipover can cause serious injury or even death. Most cases occurred when goals were left unattended.

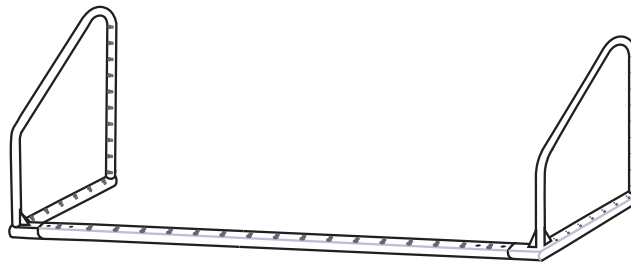
When not in use, remove net and store using one of the below methods.

Fully disassemble for seasonal storage.

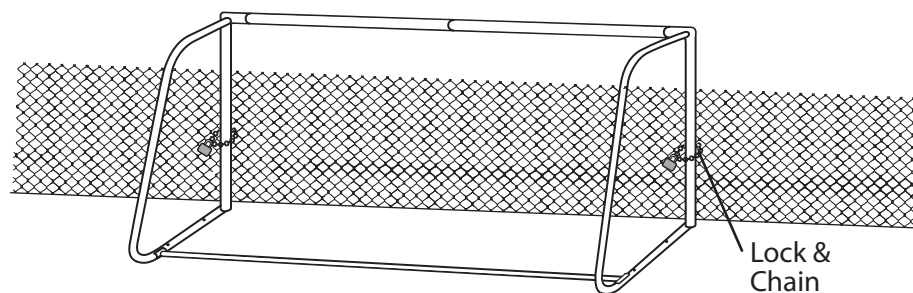
1. Anchor or chain one goal to another



2. Fold goals face down



3. Chain goals to a nearby fence or other sturdy structure.



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